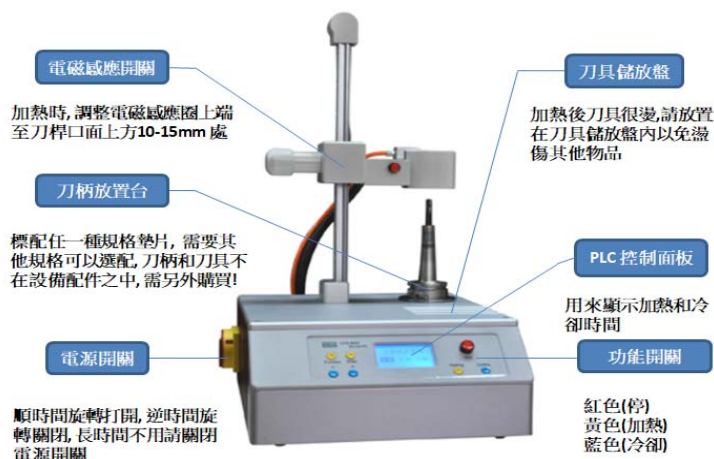


Shrink Fit Machine 電磁感應熱縮燒結機



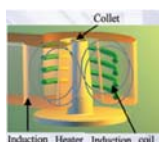
PMK306L



PMK900M

特性說明 Feature description::

*快速加熱原理 Principle of rapid heating :



由加熱器內之感應線圈,產生高頻磁力使刀桿感應渦電流而直接發熱,不須熱風傳導,加熱迅速,提高您的換刀效率。

The induction coil in the heater generates high-frequency magnetic force to directly heat the cutter bar by inducing eddy current.
Rapid heating, tool change efficiency.

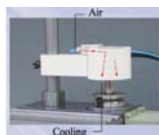
*操作容易 Easy to use :



刀桿被加熱到換刀溫度後,加熱器不發燙,讓您輕鬆換刀。

After the tool bar is heated to the tool change temperature, the heater does not become hot, allowing you to easily change the tool.

*冷卻器功能說明 Cooler function description :



壓縮空氣由加熱器內緣,以環狀出口由上往下吹氣,以達到快速冷卻效果。

Compressed air is blown from top to bottom through the inner edge of the heater with an annular outlet to achieve a rapid cooling effect.

功能描述 Description

Ordering Code 型號	PMK306L	PMK900M
Cooling type 冷卻方式	Air blow 氣壓吹氣	
Electric current supply 電源	1 phase 220VAC (50/60Hz)	3 phase 220VAC (50/60Hz)
Output current 額定電流	20A	27A
Output power 消耗功率	4KW	10KW
Size 尺寸	292mm(W)x360mm(D)x610mm(H)	380mm(W)x405mm(D)x655mm(H)
Heating Time 加熱時間	6-15 Sec.	3 Sec.
Induction Heating Head 加熱頭內徑	Ø35mm	Ø35mm / Ø50mm
Weight 重量	13.5 kg	15kgs
Holder Support 刀把形式	HSK50/HSK63/HSK80/BT40/BT50 (Option)	

PS, 當不銹鋼刀桿材質 加熱時間須加長! 建議採用合金鋼

Stainless steel holder, heating time must be longer! Alloy steel is recommended